



RAMS-2006-AA PITTSBURGH MACHINE

Capacity 20 Ga. Mild Steel Maximum

OPERATION:

Place edge of material SQUARELY against entrance guide and slide forward (right to left) in a slow, steady motion. Keep material against guide bar at all times during the forming process, to ensure a consistently uniform Pittsburgh lock.

*See product video for more information.

ADJUSTMENT:

With the RAMS Auto-Adjust feature, NO manual adjustments needed!

This machine is factory set up to run 20 -26Ga. Mild Steel and Stainless Steel. Factory Adjustments for Aluminum available.

MAINTENANCE:

1. With unit unplugged, remove cover. On a weekly basis, lightly spray WD-40 on form rollers to help prevent surface rust.
2. Place high temperature grease on gears every 6 months.

FOR REPLACEMENT PARTS:

Please verify part number on our website and then call RAMS Sheet Metal Equipment at 262-925-8920.